

Work Order ID 116360

April-14-14 10:17:47 AM

116360

Page 1

Item ID: D205-634-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube Fits LH or RH

Start Date: 4/14/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 4/14/14 Req'd Qty: 1.00 ***1***

Customer:

Reference: USED FOR PHOTO SHOOT - RESTOCK

Approvals: Process Plan: Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI9468	A								
IIN D205-634	G								

100 Document Control 0.00

100

DC

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile &type labels per PPP D205-634-011
CHG 010

0.00

APR 29 2014

DAS
31
9-85

/ MLJ 14-04-15

Work Order ID 116360

April-14-14 10:17:47 AM

116360

Page 2

Item ID: D205-634-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube Fits LH or RH
 Start Date: 4/14/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 4/14/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference: USED FOR PHOTO SHOOT - RESTOCK

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
110	Pick Kit	0.00							

110

Packaging

Packaging

Memo

PULL FROM PHOTO SHOOT:
1 X D205-634-011 B100988

VERIFY KIT PER ATTACHED IIN
RECORD ANY PARTS THAT NEED TO BE ADDED TO KIT IF
APPLICABLE:

FIX SCRATCHES & DEFECTS WITH TOUCH-UP PAINT AS REQUIRED *[Signature]* APRIL 28 2014

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

HAVE KIT RE-INSPECTED

0.00

DAS
31
989

1 14-04-29

Work Order ID 116360

April-14-14 10:17:47 AM

116360

Page 3

Item ID: D205-634-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Skidtube Fits LH or RH

Stop

NS2

Start Date: 4/14/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/14/14 Req'd Qty: 1.00

1

Customer:

Reference: USED FOR PHOTO SHOOT - RESTOCK

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

0.00

D4S

31

9-03

Packaging

REPACKAGE PER PPP USING NEW B/N
NEW LABELS REQUIRED
Identify and pack for shipping as per PPP D205-634-011
Location: FG 083
PPP rev: _____

D4S

05

9-03

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

APR 29 2014

14/4/30

4-04-29

Work Order ID 100988

100988

Page 1

April-30-13 2:37:42 PM

Item ID: D205-634-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube

Start Date: 5/15/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/15/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLS Date: 13-05-02 Tooling:

Date:

Run Start *NR1*

QC: Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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DSI9468	A
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IIN D205-634	G
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100

SP

0.00

1000

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D205-634-011
CHG 010

0.00

(DAS 06 8-8)

13/7/15 ① J. J. M. L. S. 13-7-11

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

1 & 13-7-15

3102062

Work Order ID 100988

April-30-13 2:37:42 PM

100988

Page 2

Item ID: D205-634-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Skidtube

Stop *NS2*

Start Date: 5/15/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 5/15/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120 QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

130 0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-634-011

Location: FG-073

PPP rev: Q

140 QC21- Final Inspection - Work Order Release 0.00

140

QC

Memo

0.00

Quality Control

13/7/15

1 8 13-7-15

13/7/17

mk

13-7-16

Picklist Print

April-30-13 2:37:42 PM

Page 1

Work Order ID: 100988

Parent Item: D205-634-011

Parent Item Name: Skidtube

Start Date: 5/15/13

Required Date: 5/15/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:P02.08.28Removed QC5 from Step 5KJ
 IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verf:EC
 IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verf:DD IPP Rev:S 10.12.01 as per chg008
 DD verf:EC IPP REV:T 12.01.23 AS PER ECN11-684 VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D205-634-011
 Replacement Skidtube

Manufactured

No

110

Each

3.0000

1

102062

Location

Loc Qty

Loc Code

FG

1

87804

1

FG073

2

98210

1

98808

1

D205-634-011

Saddle, D205-634-011

Manufactured

No

110

Each

3.0000

1

101706

Location

Loc Qty

Loc Code

PKG

3

99153

3

32.10 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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